SECTION 262213 - LOW-VOLTAGE DISTRIBUTION TRANSFORMERS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Distribution, dry-type transformers with nominal primary and secondary rating of 600 V and less, with capacities up to 1500 kVA.

B. Related Requirements:

1. Section 260010 "Supplemental Requirements for Electrical" for additional abbreviations, definitions, submittals, qualifications, testing agencies, and other Project requirements applicable to Work specified in this Section.

1.2 ACTION SUBMITTALS

A. Product Data:

1. For each type of product.

a. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type and size of transformer.
b. Include rated nameplate data, capacities, weights, dimensions, minimum clearances, installed devices and features, and performance for each type and size of transformer.

1.3 INFORMATIONAL SUBMITTALS

A. Manufacturers' Published Instructions: Record copy of official installation and testing instructions issued to Installer by manufacturer for the following:

1. Transformer temporary heating, working clearances, anchoring, torque values, and insulation-resistance testing.

B. Source quality-control reports.

1.4 DELIVERY, STORAGE, AND HANDLING

A. Inspection: On receipt, inspect for and note shipping damage to packaging and transformer.

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1. If manufacturer packaging is removed for inspection, and transformer will be stored after inspection, re-package transformer using original or new packaging materials that provide protection equivalent to manufacturer's packaging.

B. Storage: Store in warm, dry, and temperature-stable location in original shipping packaging.

C. Temporary Heating: Apply temporary heat in accordance with manufacturer's published instructions within enclosure of ventilated-type units, throughout periods during which equipment is not energized and when transformer is not in space that is continuously under normal control of temperature and humidity.

D. Handling: Follow manufacturer's instructions for lifting and transporting transformers.

PART 2 - PRODUCTS

2.1 EXISTING PRODUCTS [TO BE MODIFIED][TO BE REMOVED AND RE-INSTALLED]

A. Basis for Pricing: Square D EE75T3H.

B. Description: 480 to 208/120 XFMR rated 75kVA.

2.2 LOW-VOLTAGE DISTRIBUTION TRANSFORMERS

A. Basis-of-Design Product: Subject to compliance with requirements, provide Hammond Power Solutions or comparable product by one of the following:

1. ABB Electrification Installations Products
2. Eaton
3. Hammond Power Solutions Inc.
4. Siemens Industry, Inc., Energy Management Division
5. Square D; Schneider Electric USA

B. Source Limitations: Obtain each type of transformer from single source from single manufacturer.

2.3 GENERAL TRANSFORMER REQUIREMENTS

A. Description: Factory-assembled and -tested, air-cooled units for 60 Hz service.

B. Electrical Components, Devices, and Accessories: Listed and labeled in accordance with NFPA 70, by qualified electrical testing laboratory recognized by authorities having jurisdiction, and marked for intended location and application.

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C. Transformers Rated 15 kVA and Larger:

1. Comply with 10 CFR 431 (DOE 2016) efficiency levels.
2. Marked as compliant with DOE 2016 efficiency levels by qualified electrical testing laboratory recognized by authorities having jurisdiction.

D. Shipping Restraints: Paint or otherwise color-code bolts, wedges, blocks, and other restraints that are to be removed after installation and before energizing. Use fluorescent colors that are easily identifiable inside transformer enclosure.

2.4 DISTRIBUTION TRANSFORMERS

A. Comply with NFPA 70.

B. Cores: Electrical grade, non-aging silicon steel with high permeability and low hysteresis losses.

1. One leg per phase.
2. Core volume must allow efficient transformer operation at 10 percent above nominal tap voltage.
3. Grounded to enclosure.

C. Coils: Continuous windings without splices except for taps.

1. Coil Material: Copper.
2. Internal Coil Connections: Brazed or pressure type.
3. Terminal Connections: Bolted.

D. Encapsulation: Transformers smaller than 30 kVA must have core and coils completely resin encapsulated.

E. Enclosure: Ventilated.

1. Core and coil must be encapsulated within resin compound to seal out moisture and air.
2. KVA Ratings: Based on convection cooling only and not relying on auxiliary fans.
3. Wiring Compartment: Sized for conduit entry and wiring installation.
4. Environmental Protection:

a. Indoor: UL 50E, Type 2.

F. Grounding: Provide ground-bar kit or ground bar installed on inside of transformer enclosure.

2.5 IDENTIFICATION

A. Nameplates:

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1. Self-adhesive label for distribution transformers. Self-adhesive labels are specified in Section 260553 "Identification for Electrical Systems."

2.6 SOURCE QUALITY CONTROL

A. Factory Tests and Inspections: Test and inspect assembled system, by, or under supervision of, qualified electrical testing laboratory recognized by authorities having jurisdiction, in accordance with IEEE C57.12.01 and IEEE C57.12.91 before delivering to site. Affix label with name and date of manufacturer's certification of system compliance on control units.

1. Resistance measurements of windings at rated voltage connections and at tap connections.
2. Ratio tests at rated voltage connections and at tap connections.
3. Phase relation and polarity tests at rated voltage connections.
4. No load losses, and excitation current and rated voltage at rated voltage connections.
5. Impedance and load losses at rated current and rated frequency at rated voltage connections.
6. Applied and induced tensile tests.
7. Regulation and efficiency at rated load and voltage.
8. Insulation-Resistance Tests:

    a. Line-side to ground.
    b. Load-side to ground.
    c. Line-side to load-side.

9. Temperature tests.

B. Nonconforming Work:

1. System equipment that does not pass tests and inspections will be considered defective.

C. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine conditions for compliance with enclosure- and ambient-temperature requirements for transformers.

B. Verify that field measurements are as needed to maintain working clearances required by NFPA 70 and manufacturer's published instructions.

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C. Examine walls, floors, roofs, and concrete bases for suitable mounting conditions where transformers will be installed.

D. Verify that ground connections are in place and requirements in Section 260526 "Grounding and Bonding for Electrical Systems" have been met. Maximum ground resistance must be 5 Ω at location of transformer.

E. Environment: Enclosures must be rated for environment in which they are located. Covers for UL 50E, Type 4X enclosures may not cause accessibility problems.

F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install transformers level and plumb on concrete base with vibration-dampening supports. Locate transformers away from corners and not parallel to adjacent wall surface.

B. Construct concrete bases and anchor floor-mounted transformers in accordance with manufacturer's published instructions and requirements in Section 260529 "Hangers and Supports for Electrical Systems."

1. Coordinate size and location of concrete bases with actual transformer provided. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified with concrete.

C. Secure transformer to concrete base in accordance with manufacturer's published instructions.

D. Secure covers to enclosure and tighten bolts to manufacturer-recommended torques to reduce noise generation.

E. Remove shipping bolts, blocking, and wedges.

3.3 CONNECTIONS

A. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

C. Tighten electrical connectors and terminals in accordance with manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.

D. Provide flexible connections at conduit and conductor terminations and supports to

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eliminate sound and vibration transmission to building structure.

3.4 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Small (Up to 167 kVA Single-Phase or 500 kVA Three-Phase) Dry-Type Transformer Field Tests:

a. Visual and Mechanical Inspection.

1) Inspect physical and mechanical condition.
2) Inspect anchorage, alignment, and grounding.
3) Verify that resilient mounts are free and that shipping brackets have been removed.
4) Verify that unit is clean.
5) Perform specific inspections and mechanical tests recommended by manufacturer.
6) Verify that as-left tap connections are as specified.
7) Verify presence of surge arresters and that their ratings are as specified.

b. Electrical Tests:

1) Measure resistance at windings, taps, and bolted connections.
2) Perform insulation-resistance tests winding-to-winding and windings-to-ground. Apply voltage in accordance with manufacturer's published data. In absence of manufacturer's published data, comply with NETA ATS, Table 100.5. Calculate polarization index: value of index may not be less than 1.0.
3) Perform turns-ratio tests at tap positions. Test results may not deviate by more than one-half percent from either adjacent coils or calculated ratio. If test fails, replace transformer.
4) Verify correct secondary voltage, phase-to-phase and phase-to-neutral, after energization and prior to loading.

B. Test Labeling: On completion of satisfactory testing of units, attach dated and signed "Satisfactory Test" label to tested components.

C. Nonconforming Work:

1. Transformer will be considered defective if it does not pass tests and inspections.
2. Remove and replace units that do not pass tests or inspections and retest as specified above.

D. Assemble and submit test and inspection reports.

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3.5 CLEANING

A. Vacuum dirt and debris; do not use compressed air to assist in cleaning.

END OF SECTION 262213

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